



**IMPORTANT NOTE:**

Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

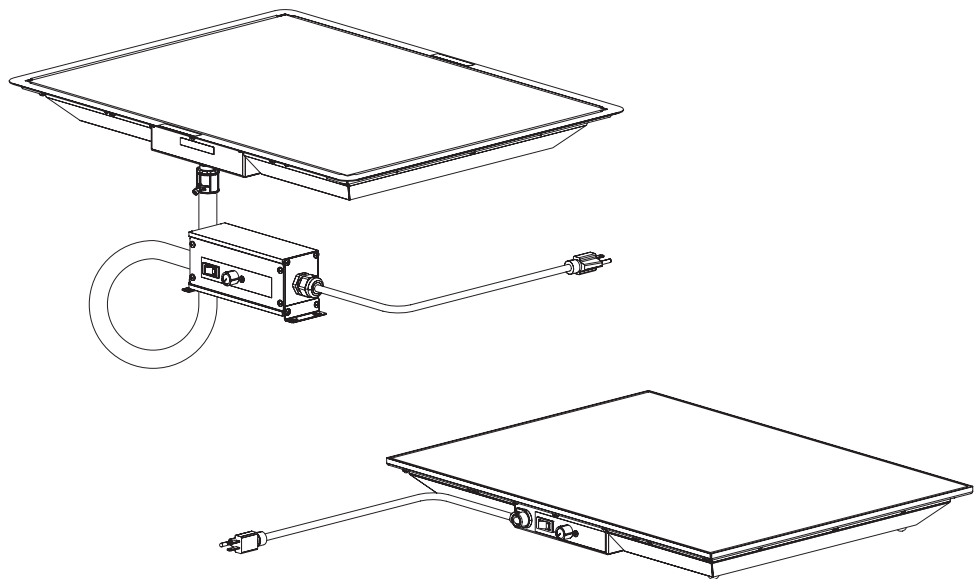


Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

# Heated Glass Shelves

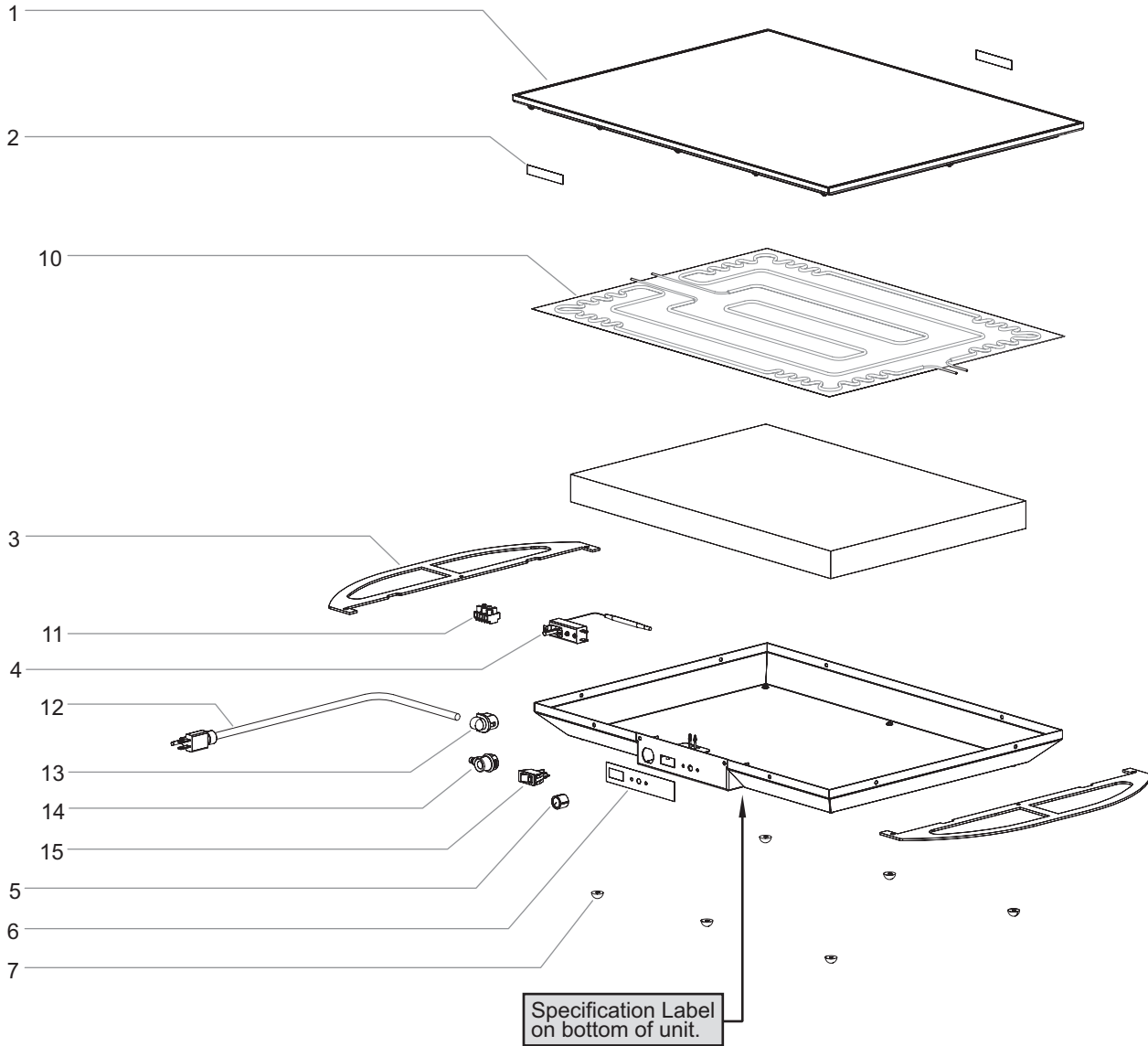
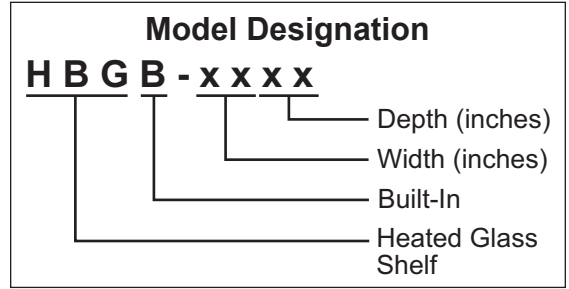
## *HBG, HBGB, and HBGBH Series*

<u>Model Name</u>	<u>Page</u>	<u>Model Name</u>	<u>Page</u>	<u>Model Name</u>	<u>Page</u>
HBG-2418 .....	2	HBGB-2418 .....	4	HBGBH-2418.....	7
HBG-3018 .....	2	HBGB-3018 .....	4	HBGBH-3018.....	7
HBG-3618 .....	2	HBGB-3618 .....	4	HBGBH-3618.....	7
HBG-4818 .....	2	HBGB-4818 .....	4	HBGBH-4818.....	7
HBG-6018 .....	2	HBGB-6018 .....	4	HBGBH-6018.....	7
HBG-7218 .....	2	HBGB-7218 .....	4	HBGBH-7218.....	7



# Replacement Parts List

**Hatco Heated Glass Shelves**  
**HBG Models**



**NOTE:** The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 962506**1931** has a date code of "1931" which indicates the following: 1931



## Parts Common to All HBG Models

Item	Description	Part Number	Qty.
1	Black Glass Assembly *		
	HBG-2418, Stainless Trim	R00.02.0070.00	1
	HBG-2418, Black Trim	R00.02.0070.01	1
	HBG-3018, Stainless Trim	R00.02.0071.00	1
	HBG-3018, Black Trim	R00.02.0071.01	1
	HBG-3618, Stainless Trim	R00.02.0072.00	1
	HBG-3618, Black Trim	R00.02.0072.01	1
	HBG-4818, Stainless Trim	R00.02.0073.00	1
	HBG-4818, Black Trim	R00.02.0073.01	1
	HBG-6018, Stainless Trim	R00.02.0074.00	1
	HBG-6018, Black Trim	R00.02.0074.01	1
	HBG-7218, Stainless Trim	R00.02.0075.00	1
	HBG-7218, Black Trim	R00.02.0075.01	1
	White Glass Assembly *		
	HBG-2418, Stainless Trim	R00.02.0187.00	1
	HBG-2418, White Trim	R00.02.0187.02	1
	HBG-3018, Stainless Trim	R00.02.0188.00	1
	HBG-3018, White Trim	R00.02.0188.02	1
	HBG-3618, Stainless Trim	R00.02.0189.00	1
	HBG-3618, White Trim	R00.02.0189.02	1
	HBG-4818, Stainless Trim	R00.02.0190.00	1
	HBG-4818, White Trim	R00.02.0190.02	1
	HBG-6018, Stainless Trim	R00.02.0191.00	1
	HBG-6018, White Trim	R00.02.0191.02	1
	HBG-7218, Stainless Trim	R00.02.0192.00	1
	HBG-7218, White Trim	R00.02.0192.02	1

Item	Description	Part Number	Qty.
2	Label, Caution Hot	07.03.018.00	2
3	Handle Assembly (accessory)	R04.39.234.00	2
4	Thermostat Control	R02.16.066.00	1
5	Control Knob	05.30.039.00	1
6	Label, Control Panel	07.01.299.00	1
7	Foot, Rubber	05.30.200.00	6
8	Leg, Adjustable (not shown)	05.30.007.00	4
9	Nut, Leg Mounting (not shown)	05.04.028.00	4

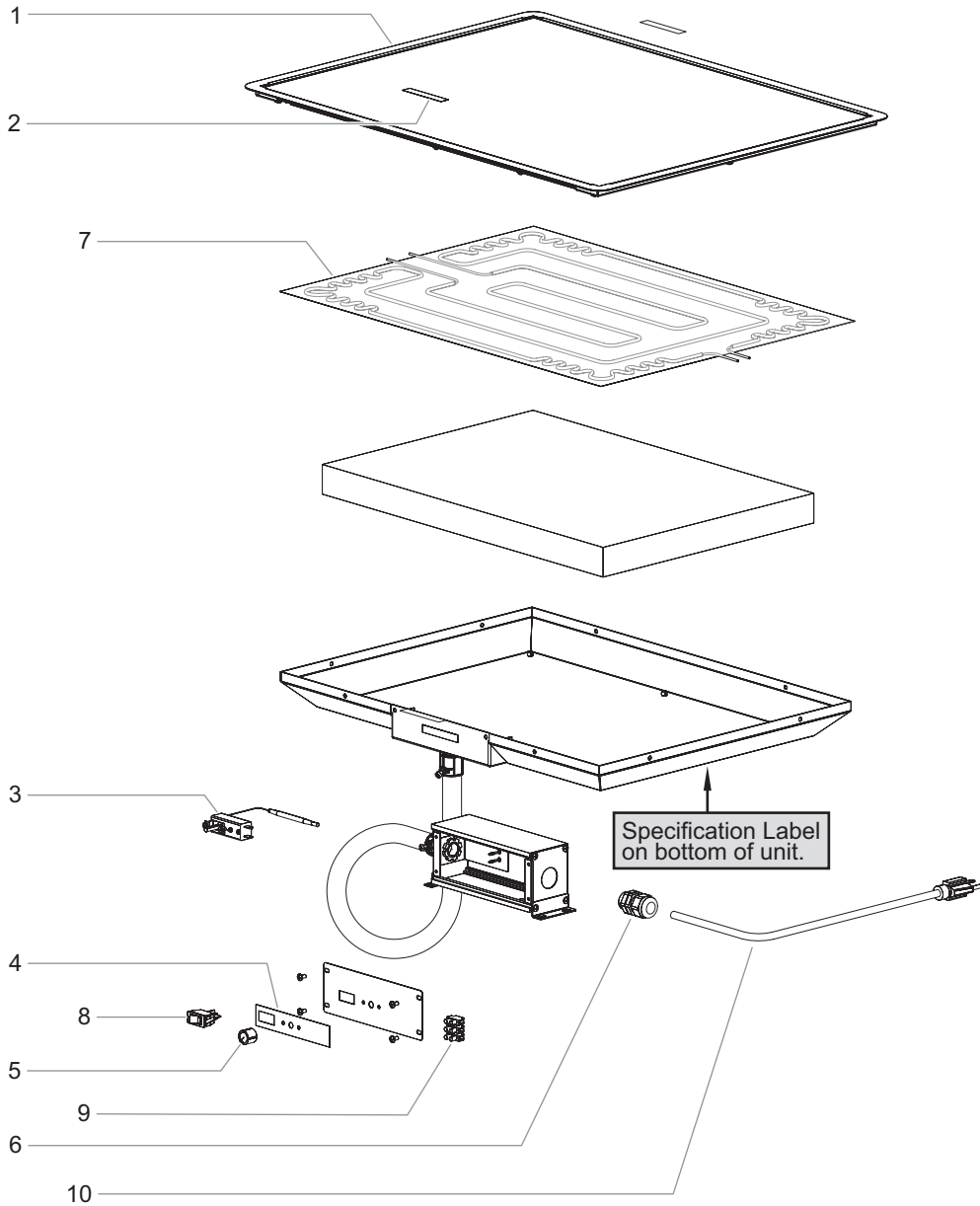
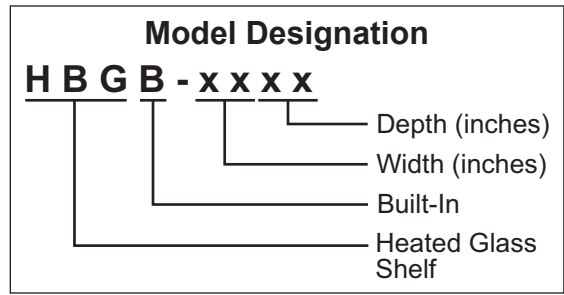
\* Replacement of the Black or White Glass Assembly (Item 1) will require replacement of the Blanket Heating Element (Item 10).

## Voltage-Specific Parts for All HBG Models

Item	Description	120V Part Number	220-230 V Part Number	230-240 V Part Number	Qty.
10	Blanket Heating Element				
	HBG-2418	02.05.655.00	02.05.658.00	02.05.658.00	1
	HBG-3018	02.05.656.00	02.05.659.00	02.05.659.00	1
	HBG-3618	02.05.657.00	02.05.660.00	02.05.660.00	1
	HBG-4818	02.05.662.00	02.05.665.00	02.05.665.00	2
	HBG-6018	02.05.663.00	02.05.666.00	02.05.665.00	2
	HBG-7218	02.05.664.00	02.05.667.00	02.05.667.00	2
11	Terminal Block, 3 Pole	---	R02.15.030.00	R02.15.030.00	1
12	Power Cord				
	NEMA 5-15P	R02.18.030.00	---	---	1
	CEE 7/7 Schuko	---	02.18.077.00	---	1
	BS-1363	---	---	02.18.068.00	1
	AS 3112	---	---	02.18.207.00	1
13	Cord Grip, Straight	---	02.20.212.00	02.20.212.00	1
14	Cord Grip, Right Angle	02.20.330.00	---	---	1
15	On/Off Switch				
	125 V	02.19.080.00	---	---	1
	250 V	---	02.19.081.00	02.19.081.00	1
	Wiring Diagram				
	HBG-2418 to HBG-3618	10-01-677	10-01-678	10-01-678	
	HBG-4818 to HBG-7218	10-01-679	10-01-680	10-01-680	

The shaded areas contain information for **International models only**.

**Hatco Heated Glass Shelves**  
**HBGB Models**



**NOTE:** The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 962506**1931** has a date code of "1931" which indicates the following: 1931

- Week Thirty-One
- Year 2019

### Parts Common to All HBGB Models

Item	Description	Part Number	Qty.
1	Black Glass Assembly *		
	Standard		
	HBGB-2418, Stainless Trim	R00.02.0076.00	1
	HBGB-2418, Black Trim	R00.02.0076.01	1
	HBGB-3018, Stainless Trim	R00.02.0077.00	1
	HBGB-3018, Black Trim	R00.02.0077.01	1
	HBGB-3618, Stainless Trim	R00.02.0078.00	1
	HBGB-3618, Black Trim	R00.02.0078.01	1
	HBGB-4818, Stainless Trim	R00.02.0079.00	1
	HBGB-4818, Black Trim	R00.02.0079.01	1
	HBGB-6018, Stainless Trim	R00.02.0080.00	1
	HBGB-6018, Black Trim	R00.02.0080.01	1
	HBGB-7218, Stainless Trim	R00.02.0081.00	1
	HBGB-7218, Black Trim	R00.02.0081.01	1
	Recessed		
	HBGB-2418, Stainless Trim	R00.02.0193.00	1
	HBGB-2418, Black Trim	R00.02.0193.01	1
	HBGB-3018, Stainless Trim	R00.02.0194.00	1
	HBGB-3018, Black Trim	R00.02.0194.01	1
	HBGB-3618, Stainless Trim	R00.02.0195.00	1
	HBGB-3618, Black Trim	R00.02.0195.01	1
	HBGB-4818, Stainless Trim	R00.02.0196.00	1
	HBGB-4818, Black Trim	R00.02.0196.01	1
	HBGB-6018, Stainless Trim	R00.02.0197.00	1
	HBGB-6018, Black Trim	R00.02.0197.01	1
	HBGB-7218, Stainless Trim	R00.02.0198.00	1
	HBGB-7218, Black Trim	R00.02.0198.01	1

Item	Description	Part Number	Qty.
1	White Glass Assembly *		
	Standard		
	HBGB-2418, Stainless Trim	R00.02.0199.00	1
	HBGB-2418, White Trim	R00.02.0199.02	1
	HBGB-3018, Stainless Trim	R00.02.0200.00	1
	HBGB-3018, White Trim	R00.02.0200.02	1
	HBGB-3618, Stainless Trim	R00.02.0201.00	1
	HBGB-3618, White Trim	R00.02.0201.02	1
	HBGB-4818, Stainless Trim	R00.02.0202.00	1
	HBGB-4818, White Trim	R00.02.0202.02	1
	HBGB-6018, Stainless Trim	R00.02.0203.00	1
	HBGB-6018, White Trim	R00.02.0203.02	1
	HBGB-7218, Stainless Trim	R00.02.0204.00	1
	HBGB-7218, White Trim	R00.02.0204.02	1
	Recessed		
	HBGB-2418, Stainless Trim	R00.02.0205.00	1
	HBGB-2418, White Trim	R00.02.0205.02	1
	HBGB-3018, Stainless Trim	R00.02.0206.00	1
	HBGB-3018, White Trim	R00.02.0206.02	1
	HBGB-3618, Stainless Trim	R00.02.0207.00	1
	HBGB-3618, White Trim	R00.02.0207.02	1
	HBGB-4818, Stainless Trim	R00.02.0208.00	1
	HBGB-4818, White Trim	R00.02.0208.02	1
	HBGB-6018, Stainless Trim	R00.02.0209.00	1
	HBGB-6018, White Trim	R00.02.0209.02	1
	HBGB-7218, Stainless Trim	R00.02.0210.00	1
	HBGB-7218, White Trim	R00.02.0210.02	1
2	Label, Caution Hot	07.03.018.00	2
3	Thermostat Control	R02.16.066.00	1
4	Label, Control Panel	07.01.299.00	1
5	Control Knob	05.30.039.00	1
6	Cord Grip, Straight	R02.20.259.00	1

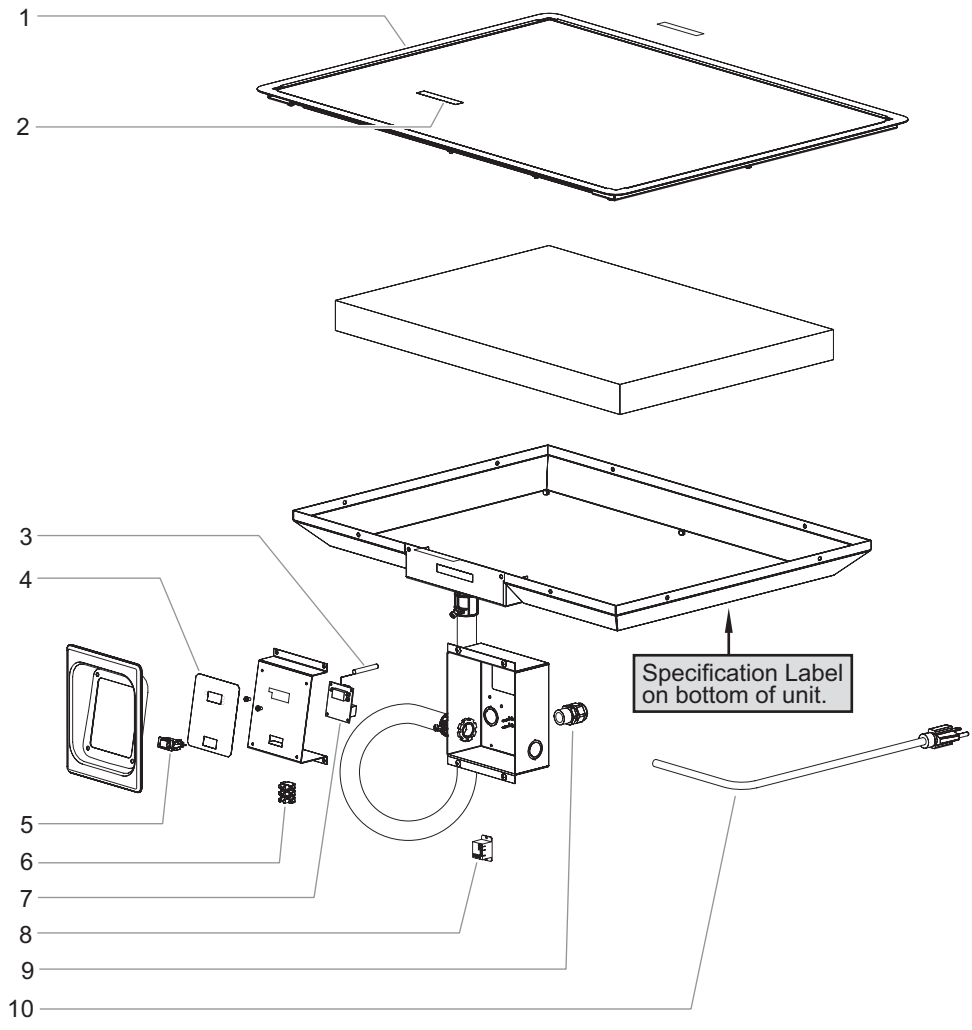
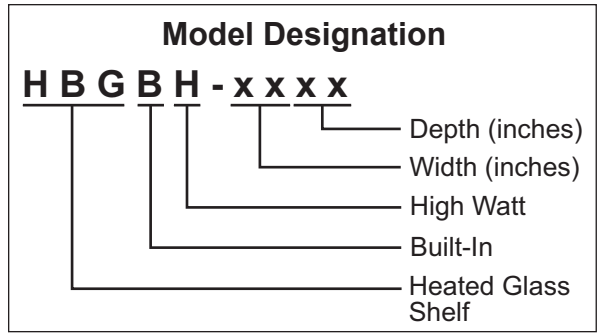
\* Replacement of the Black or White Glass Assembly (Item 1) will require replacement of the Blanket Heating Element (Item 7).

### Voltage-Specific Parts for All HBGB Models

Item	Description	120V Part Number	220-230 V Part Number	230-240 V Part Number	Qty.
7	Blanket Heating Element				
	HBGB-2418	02.05.655.00	02.05.658.00	02.05.658.00	1
	HBGB-3018	02.05.656.00	02.05.659.00	02.05.659.00	1
	HBGB-3618	02.05.657.00	02.05.660.00	02.05.660.00	1
	HBGB-4818	02.05.662.00	02.05.665.00	02.05.665.00	2
	HBGB-6018	02.05.663.00	02.05.666.00	02.05.665.00	2
	HBGB-7218	02.05.664.00	02.05.667.00	02.05.667.00	2
8	On/Off Switch				
	125 V	02.19.080.00	---	---	1
	250 V	---	02.19.081.00	02.19.081.00	1
9	Terminal Block, 3 Pole	---	R02.15.030.00	R02.15.030.00	1
10	Power Cord				
	NEMA 5-15P	R02.18.030.00	---	---	1
	CEE 7/7 Schuko	---	02.18.077.00	---	1
	BS-1363	---	---	02.18.068.00	1
	AS 3112	---	---	02.18.207.00	1
	Wiring Diagram				
	HBGB-2418 to HBGB-3618	10-01-677	10-01-678	10-01-678	
	HBGB-4818 to HBGB-7218	10-01-679	10-01-680	10-01-680	

The shaded areas contain information for **International models only**.

**Hatco Heated Glass Shelves**  
**HBGBH Models**



## Parts Common to All HBGBH Models — 230 V

Item	Description	Part Number	Qty.
1	Black Glass Assembly w/ Heating Element ■		
	HBGBH-2418, Stainless Trim	R00.02.0082.00	1
	HBGBH-2418, Black Trim	R00.02.0082.01	1
	HBGBH-2418, No Trim	R00.02.0140.00	1
	HBGBH-3018, Stainless Trim	R00.02.0083.00	1
	HBGBH-3018, Black Trim	R00.02.0083.01	1
	HBGBH-3018, No Trim	R00.02.0141.00	1
	HBGBH-3618, Stainless Trim	R00.02.0087.00	1
	HBGBH-3618, Black Trim	R00.02.0087.01	1
	HBGBH-3618, No Trim	R00.02.0142.00	1
	HBGBH-4818, Stainless Trim	R00.02.0088.00	1
	HBGBH-4818, Black Trim	R00.02.0088.01	1
	HBGBH-4818, No Trim	R00.02.0143.00	1
	HBGBH-6018, Stainless Trim	R00.02.0089.00	1
	HBGBH-6018, Black Trim	R00.02.0089.01	1
	HBGBH-6018, No Trim	R00.02.0144.00	1
	HBGBH-7218, Stainless Trim	R00.02.0090.00	1
	HBGBH-7218, Black Trim	R00.02.0090.01	1
	HBGBH-7218, No Trim	R00.02.0145.00	1
	White Glass Assembly w/ Heating Element ■		
	HBGBH-2418, Stainless Trim	R00.02.0211.00	1
	HBGBH-2418, White Trim	R00.02.0211.02	1
	HBGBH-2418, No Trim	R00.02.0217.00	1
	HBGBH-3018, Stainless Trim	R00.02.0212.00	1
	HBGBH-3018, White Trim	R00.02.0211.02	1
	HBGBH-3018, No Trim	R00.02.0218.00	1
	HBGBH-3618, Stainless Trim	R00.02.0213.00	1
	HBGBH-3618, White Trim	R00.02.0212.02	1
	HBGBH-3618, No Trim	R00.02.0219.00	1
	HBGBH-4818, Stainless Trim	R00.02.0214.00	1
	HBGBH-4818, White Trim	R00.02.0213.02	1
	HBGBH-4818, No Trim	R00.02.0220.00	1
	HBGBH-6018, Stainless Trim	R00.02.0215.00	1
	HBGBH-6018, White Trim	R00.02.0214.02	1
	HBGBH-6018, No Trim	R00.02.0221.00	1
	HBGBH-7218, Stainless Trim	R00.02.0216.00	1
	HBGBH-7218, Black Trim	R00.02.0215.02	1
	HBGBH-7218, No Trim	R00.02.0222.00	1

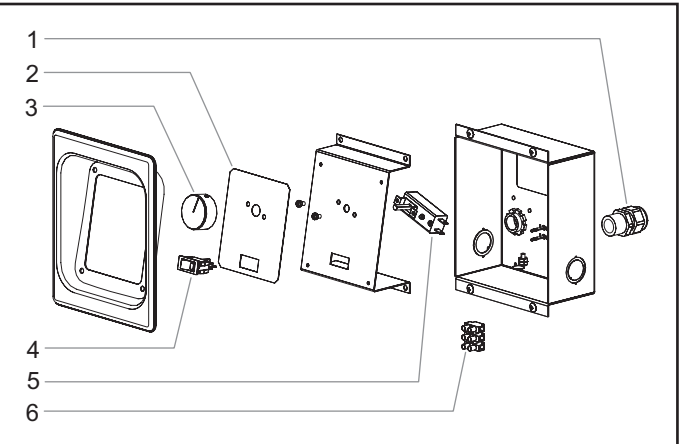
Item	Description	Part Number	Qty.
2	Label, Caution Hot	07.03.255.00	2
3	Temperature Probe	02.01.344.00	1
4	Label, Control Panel	07.01.312.00	1
5	On/Off Switch, 250 V †	02.19.161.00	1
6	Terminal Block, 3 Pole	R02.15.030.00	1
7	Temperature Control, Electronic	R02.01.295.00	1
8	Relay, Mini	02.01.105.00	1
9	Cord Grip, Straight	R02.20.259.00	1
10	Power Cord		
	CEE 7/7 Schuko	02.18.077.00	1
	BS-1363	02.18.068.00	1
	AS 3112	02.18.207.00	1
	Wiring Diagram		
	HBGB-2418 to HBGB-3618	10-01-978	
	HBGB-4818 to HBGB-7218	10-01-980	

† Units with a Date Code of 1144 or older, use P/N 02.19.080.00.

■ Elements not sold separately.

## Parts for Flush Mount Control Box (optional)

Item	Description	Part Number	Qty.
1	Cord Grip	R02.20.259.00	1
2	Label, Control Panel	07.01.311.00	1
3	Control Knob	05.30.019.00	1
4	On/Off Switch		
	125 V	02.19.080.00	1
	250 V	02.19.081.00	1
5	Thermostat Control	R02.16.066.00	1
6	Terminal Block, 3 Pole	R02.15.030.00	1



The shaded areas contain information for **International models only**.

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Jones McLeod Appl. Svc.  
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Phoenix 602-252-0402

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Decatur 217-429-4229

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Moline 309-797-5323

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Tech 24  
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Baltimore 410-467-8080

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Midwest Food Equip. Service  
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## MISSOURI

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Kansas City 816-421-5400

Commercial Kitchen Services  
St. Louis 314-890-0700

Kaemmerlen Parts & Service  
St. Louis 314-535-2222

## NEBRASKA

Anderson Electric  
Omaha 402-341-1414

## NEVADA

Burney's Commercial  
Las Vegas 702-736-0006

Hi. Tech Commercial Service  
N. Las Vegas 702-649-4616

## NEW JERSEY

Jay Hill Repair  
Fairfield 973-575-9145

Service Plus  
Flanders 973-691-6300

## NEW YORK

Alpro Service Co.  
Maspeth 718-386-2515

Duffy's - AIS  
Buffalo 716-884-7425

3Wire  
Plattsburgh 800-634-5005

Duffy's - AIS  
Sauquoit 800-836-1014

J.B. Brady, Inc.  
Syracuse 315-422-9271

## NORTH CAROLINA

Authorized Appliance  
Charlotte 704-377-4501

## OHIO

Akron/Canton Comm. Svc. Inc.  
Akron 330-753-6634

Tech 24  
Cincinnati 513-772-6600

Commercial Parts and Service  
Columbus 614-221-0057

Electrical Appl. Repair Service  
Brooklyn Heights 216-459-8700

E. A. Wichman Co.  
Toledo 419-385-9121

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Hagar Rest. Service, Inc.  
Oklahoma City 405-235-2184

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Pittsburgh 412-809-0244

K & D Service Co.  
Harrisburg 717-236-9039

Electric Repair Co.  
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## SOUTH CAROLINA

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## WISCONSIN

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Madison 608-246-3160

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## CANADA

### ALBERTA

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Choquette - CKS, Inc.  
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